

# MasterFlow 9800

## High strength grout with applied nanotechnology for grouting offshore wind turbine installations

### MATERIAL DESCRIPTION

MasterFlow 9800 is a shrinkage compensated, cement based grout which when mixed with water, produces a homogeneous, flowable and easy pump able grout with exceptional mechanical and physical properties. Latest best binder packing models and applied cementitious nanotechnology produces a grout with superior technical performance and exceptional rheological properties.

### AREAS OF APPLICATION

MasterFlow 9800 has been especially formulated for large scale, pump applications.

- Grouting of grouted connections in offshore installations, e.g. foundations of wind turbines or oil & gas installations.
- Typical applications are pile-sleeve and stab-in-pile grouted connections, clamp repair, leg filling etc...
- Grouting under very harsh conditions, e.g. offshore applications or below water grouting, at temperatures as low as 2°C or up to 42°C.
- All void filling from 30 mm to 600mm thickness where high strength is important.

Contact the Technical Department of your local Master Builders Solutions office regarding any application required not mentioned here.

### CHARACTERISTICS AND BENEFITS

- C90/105 concrete strength class according EN206 and DIN1045
- Can be installed with a continuous mixing and pumping process. Typical output rates of  $\geq 20 \text{ m}^3/\text{hour}$  per mixing unit.
- Quick return to service and removal of temporary supports due to high early strength build-up.  $\geq 40 \text{ MPa @ 24hrs at } 20^\circ\text{C}$ .
- Very good strength gain at low temperatures.
- No segregation or bleeding to ensure consistent physical performance inside the grouted connection, and to prevent pump blockages.
- Excellent fatigue resistance
- No wash-out during below water grouting.
- Pump able over long distances and large heights.
- Specially graded sands and exceptional flow and low friction increases pump output, reduces installation times and costs as well as reducing pump pressures and wear.
- Available as silo material.

### APPLICATION METHOD

MasterFlow 9800 has been especially formulated for use in specific applications. As such MasterFlow 9800 should be installed by experienced fully trained contractors.

### CLEANING OF TOOLS

Tools and spillages can be cleaned with water while MasterFlow 9800 is still uncured. Once hardened, the material can only be removed mechanically.

### CONSUMPTION

1000 kg of powder will yield approximately 500 to 525 litre of mixed grout.

### PACKAGING

MasterFlow 9800 is supplied by bulk transport and is stored in jobsite silos.

### STORAGE

Store under dry conditions in closed silos. Shelf life under these conditions is 6 months.

### NOTES

- Sands or other products that could affect the products properties must not be added.
- MasterFlow 9800 which will be exposed to strong drying conditions, e.g. mortar which is directly exposed to heavy wind and/or direct sunlight, should be protected using appropriate MasterKure curing agents.



**MasterFlow 9800**  
Certificate NO. TAK00000RW

# MasterFlow 9800

High strength grout with applied nanotechnology  
for grouting offshore wind turbine installations

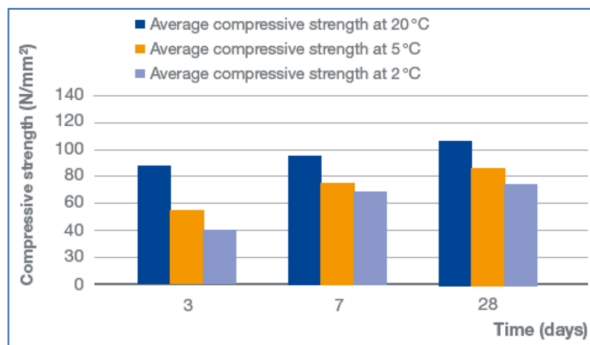
TECHNICAL DATA	Unit	Values
Density of mixture (DIN18555-2)	g/cm <sup>3</sup>	Approx. 2.25
Mixing water demand	litres	Approx. 145 / 1000 kg powder
Pot life of mixed material	minutes	≥ 120
Setting time	hours	≤ 10
Air content (EN 1015-7)	%	≤ 4
Application temperature (substrate and material)	°C	From 2 to +42
Application thickness	mm	30 - 600
<b>Characteristic strength:</b>		
Compressive strength (150x300 mm cylinders)	MPa	$X_{k(n)} \geq 90$
Compressive strength (100 mm cubes)	MPa	$X_{k(n)} \geq 90$
- at 20°C		$X_{k(n)} \geq 80$
- at 5°C		
Flexural strength (700x150x150 mm bars)	MPa	$X_{k(n)} \geq 9$
<b>Typical values – additional test results</b>		
Compressive strength (100 mm cubes – EN12390-3)	N/mm <sup>2</sup>	<u>20°C</u> <u>5°C</u> <u>2°C</u>
- after 3 days		≥ 75      ≥ 45      ≥ 40
- after 7 days		≥ 85      ≥ 70      ≥ 65
- after 28 days		≥ 95      ≥ 80      ≥ 75
Flexural strength (700x150x150 mm bars – EN12390-5)	N/mm <sup>2</sup>	≥ 10
Modulus of elasticity (28 days)	GPa	≥ 30
- Static (DIN 1048-5)		≥ 35
- Dynamic (DIN 1048-5)		
Autogenous shrinkage (Schleibinger shrinkage drain method) (test started 90 minutes after mixing – air sealed samples)	mm/m	≤ 0.4
Shrinkage (in accordance of DAfStb VeBMR Rili)	class	SKVM 0
Sedimentation stability (in accordance of DAfStb Self compacting concrete, section N.1.2.)		No sedimentation
<b>Application information:</b>		
Mixer	Jet mixer (continuous mixing) (other mixer types need approval from Master Builders Solutions)	
Exposure classes (EN 206-1, DIN 1045-2)	XO, XC4, XD3, XS2, XS3, XF3, XA2, WA	
Data are given for conditions of 20°C and 65% R.H. unless otherwise stated. The technical data provided do not represent guaranteed minima.		

# MasterFlow 9800

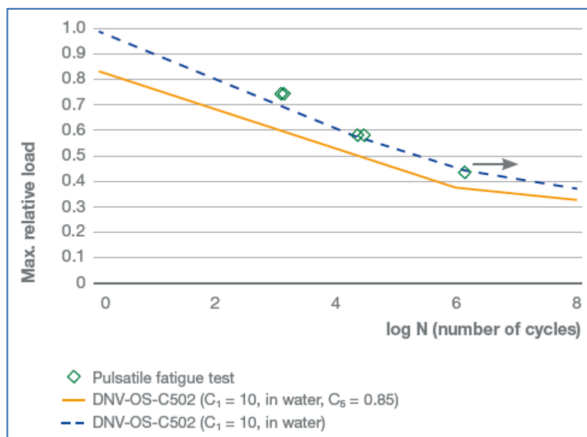
High strength grout with applied nanotechnology  
for grouting offshore wind turbine installations

Mechanical properties determined as part of DNV GL verification:			
Compressive strength (150x300 mm cylinders – EN12390-3)	N/mm <sup>2</sup>	20°C	2°C
- after 3 days		83.8	58.9
- after 7 days		94.7	79.4
- after 28 days		103.1	91.8
- after 90 days		124.3	100.5
Characteristic compressive strength (150x300 cylinders – after 28 days)	N/mm <sup>2</sup>	20°C	2°C
		94.5	88.4
Flexural strength (40x40x160 mm prisms – EN196-1)	N/mm <sup>2</sup>	20°C	2°C
- after 28 days		13.6	12.7
Modulus of elasticity (28 days)	GPa		
- Static (EN 12390-13)		34.9	
Poisson's ratio (ASTM C469)		0.271	
Autogenous shrinkage (ASTM C1698) (test started after initial set of the material)	mm/m	-0.309	
Operational limitations as defined by DNV GL:			
Minimum diameter of grout lines	≥ 2 inch		
Grout annulus	30 ≤ t ≤ 600 mm		
Pumping length through 2" flexible hose	L ≤ 200 m		
Pumping elevated head with 2" flexible hose	H ≤ 20 m		
Data are given for conditions of 20°C and 65% R.H. unless otherwise stated. The technical data provided do not represent guaranteed minima.			

## Typical Results



Compressive strength development at different temperatures  
(100 mm cubes – EN12390-3)



Fatigue resistance of MasterFlow 9800 in water (100x200 mm cylinders)

# MasterFlow 9800

High strength grout with applied nanotechnology  
for grouting offshore wind turbine installations

## HEALTH AND SAFETY

Usual preventive measures for the handling of chemical products should be observed when using this product, for example do not eat or drink while working and wash hands when taking a break or when the job is completed. MasterFlow 9800 contains cement. Avoid contact with eyes and prolonged contact with skin. In case of contact with eyes, immediately flush with plenty of water for at least 15 minutes. Call a physician. In case of contact with skin, wash skin thoroughly.

Specific safety information referring to the handling and transport of this product can be found in the Material Safety Data Sheet.

Disposal of product should be carried out according to the local legislation in force. Responsibility for this lies with the final owner of the product.

### Hazards Identification

Symbol:



Possible hazards:

Irritating to respiratory system and skin.  
Risk of serious damage to eyes

Hazard Statement:

H318 Causes serious eye damage  
H315 Causes Skin irritation  
H335 May cause respiratory irritation

Precautionary Statements:

P102 Keep out of reach of children  
P280 Wear protective gloves and eye/face protection  
P261 Avoid breathing dust  
P264 Wash with plenty of water and soap thoroughly after handling  
P305/P351/P338 If in eyes: rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do.  
Continue rinsing.

P315 Get immediate medical advise/attention.  
P304/P340 If inhaled: remove victim to fresh air and keep at rest in a position comfortable for breathing  
P302/P352 If on skin: wash with plenty of soap and water  
P332/P313 If skin irritation occurs: get medical advise/attention  
P362 Take off contaminated clothing and wash before reuse

MAL-kode (1993): 00-4

## Master Builders Solutions

c/o PCI Augsburg GmbH  
Piccardstrasse 11  
DE-86159 Augsburg

## DISCLAIMER:

Similar to all the other recommendations and technical information, this technical data sheet serves only as a description of the product characteristics, mode of use and applications. The data and information given are based on our technical knowledge obtained in the bibliography, laboratory tests and in practice. The data on consumption and dosage contained in this data sheet are based on our own experience and are therefore subject to variations due to different work conditions. Real consumption and dosage should be determined on the job by means of prior tests and are the liability of the client. Our Technical Service is at your disposal for any additional advice.

Master Builders Solutions reserves the right to modify the composition of the products provided these continue to comply with the characteristics described in the data sheet. Other applications of the product not covered by those indicated shall not be our liability. In the case of defects in the manufacturing quality of our products we provide a guarantee, any additional claims being exempt and our liability being only to return the value of the goods supplied. The possible reservations with respect to patents or third-party rights should be noted.

© registered trademark of a MBCC Group member in many countries of the world.  
The present data sheet becomes null and void on issuance of a new edition.

Edition 13/01/2021